

pc interfacing practical guide to centronic rs232 Reference

PC Interfacing Practical Guide to Centronic RS232

In the realm of industrial automation, data communication, and legacy system integration, understanding how to effectively interface a PC with RS232 devices is essential. The **PC Interfacing Practical Guide to Centronic RS232** aims to provide a comprehensive overview of how to connect, configure, and troubleshoot RS232 communication using Centronic connectors. Whether you're a seasoned engineer or a hobbyist working on a project, this guide will equip you with the knowledge to establish reliable serial communication between your PC and peripheral devices.

Understanding RS232 and Centronic Connectors

Before diving into the interfacing process, it's important to grasp the fundamentals of RS232 communication and the role of Centronic connectors.

What is RS232?

RS232 (Recommended Standard 232) is a standard for serial communication that allows data exchange between a DTE (Data Terminal Equipment) such as a PC and a DCE (Data Communication Equipment) such as a modem or printer. It is widely used due to its simplicity and versatility, supporting data rates up to 115,200 baud or higher with proper configurations.

Key features include:

- Asynchronous serial communication
- Separate transmit (TX) and receive (RX) lines
- Standard voltage levels: typically $\pm 12V$ for logic high and low
- Full-duplex communication capabilities

What are Centronic Connectors?

Centronic connectors are a type of D-subminiature (D-sub) connector, commonly used in RS232 interfaces. They are characterized by their rectangular metal shell with multiple pins, providing a durable and standardized way to connect serial devices.

Features:

- Variety of pin configurations (commonly DB9 or DB25)
- Robust metal shell for shielding and durability
- Widely used in industrial and legacy systems

Understanding the pinout and wiring of Centronic connectors is crucial for proper interfacing.

Essential Components for PC Centronic RS232 Interfacing

To establish a reliable connection, you'll need specific components:

1. RS232 Cable and Centronic Connector

- Choose a cable that matches your device's pinout (DB9 or DB25)
- Ensure the connector pins are correctly wired to match the RS232 protocol

2. PC Serial Port or USB-to-RS232 Adapter

- Modern PCs often lack serial ports; a USB-to-RS232 converter is typically used
- Select a high-quality adapter to ensure signal integrity

3. RS232 Level Converter (if necessary)

- Some devices operate at different voltage levels; a converter may be required
- Also useful for isolating signals and protecting your PC

4. Peripheral Device with Centronic Interface

- Could be industrial controllers, sensors, or legacy equipment

Wiring and Pinout Configuration

Correct wiring is fundamental for successful communication.

Common Pinouts for DB9 and DB25 Connectors

- While pin configurations vary, standard assignments include:
- Pin 2: RXD (Receive Data)
- Pin 3: TXD (Transmit Data)
- Pin 5: GND (Ground)

Wiring Tips

- Match pinouts precisely to avoid data corruption
- Use shielded cables to minimize electromagnetic interference
- Ensure proper pin-to-pin connections for null modem or straight-through configurations

Configuring the PC for RS232 Communication

Once hardware is set up, configuring your PC's serial port is the next step.

1. Using Device Manager (Windows)

- Access via Control Panel or right-click on 'This PC' > Properties > Device Manager
- Locate the COM port associated with your USB-to-RS232 adapter
- Right-click > Properties > Port Settings
- Set parameters:
- Baud rate (e.g., 9600, 115200)
- Data bits (typically 8)
- Parity (None)
- Stop bits (1 or 2)
- Flow control (None, RTS/CTS, XON/XOFF)

2. Using Terminal Software

- Tools like PuTTY, Tera Term, or HyperTerminal facilitate data exchange
- Configure the serial port with matching settings
- Test communication by sending and receiving data

Establishing Reliable Data Communication

Reliable communication depends on proper setup, testing, and troubleshooting.

1. Testing the Connection

- Use loopback tests: connect TX and RX pins on your cable to verify transmission
- Send test data and confirm reception on the device end

2. Troubleshooting Common Issues

- **No communication:** Check wiring, port settings, and driver installation
- **Garbled data:** Verify baud rates and parity settings
- **Connection drops:** Inspect cable integrity and shielding
- **Driver conflicts:** Update or reinstall serial port drivers

Advanced Topics: Null Modem and Custom Wiring

For direct PC-to-PC communication, a null modem configuration is often necessary.

What is Null Modem?

- A wiring configuration that allows two PCs to communicate directly without modems
- Usually involves crossing TX and RX lines and connecting grounds

Wiring a Null Modem Adapter

- Connect Pin 2 (TXD) to Pin 3 (RXD)
- Connect Pin 3 (RXD) to Pin 2 (TXD)
- Connect grounds together (Pin 5 to Pin 5)
- Optional signals like RTS/CTS may need crossing depending on devices

Safety and Best Practices

To ensure longevity and safety when working with RS232 interfaces:

- Use shielded cables to prevent electromagnetic interference
- Do not exceed recommended voltage levels to avoid damaging devices

- Ensure proper grounding to prevent ground loops
- Handle connectors carefully to avoid pin damage
- Always power down equipment before connecting or disconnecting cables

Conclusion

Interfacing your PC with devices via Centronic RS232 connectors is a straightforward yet critical process in industrial and legacy system integration. By understanding the hardware components, wiring configurations, and software settings, you can establish robust and reliable serial communication channels. Remember to verify wiring diagrams, configure your PC's serial port correctly, and perform thorough testing. This practical guide to PC interfacing with Centronic RS232 provides a solid foundation for your projects, troubleshooting, and system enhancements. With proper attention to detail and safety, you can ensure efficient data exchange and seamless operation across your RS232-connected devices.

PC Interfacing Practical Guide to Centronic RS232

In the realm of computer communication and embedded systems, understanding how to interface a personal computer with external devices is fundamental. Among the myriad of communication standards, Centronic RS232 remains a significant and widely utilized protocol, especially in industrial, scientific, and legacy systems. This comprehensive guide aims to explore the intricacies of PC interfacing with Centronic RS232, providing readers with practical insight, technical details, and step-by-step procedures to facilitate effective implementation.

Introduction to RS232 and Centronic Connectors

What is RS232?

RS232, short for Recommended Standard 232, is a serial communication protocol established in the 1960s for data exchange between computers and peripherals. Known for its simplicity and robustness, RS232 supports point-to-point communication over short distances, typically up to 15 meters, with data rates reaching 115.200 baud.

Key features include:

- Asynchronous serial communication
- Full-duplex data transfer
- Use of voltage levels between +3 to +15 volts for logic '0' and -3 to -15 volts for logic '1'
- Standard DB9 or DB25 connectors (although other types exist)

Despite being considered somewhat outdated, RS232 remains relevant in many industrial, scientific, and legacy system applications.

Understanding Centronic Connectors

While RS232 is often associated with DB9 or DB25 connectors, alternative connector types exist, particularly in specialized industrial environments. Centronic connectors, originally developed for precise applications like medical and scientific instrumentation, are a category of high-reliability, multi-pin connectors that can be adapted for RS232 interfacing.

Characteristics of Centronic connectors:

- Circular or rectangular form factors
- Multiple pin configurations (commonly 9-pin or more)
- Designed for durability and secure connections
- Often used in laboratory and industrial equipment

In certain legacy systems, Centronic connectors serve as the interface point for RS232 signals, requiring specific adapters or cabling considerations.

Fundamentals of PC Interfacing with RS232

Basic Requirements for Interfacing

To connect a PC to an external device via RS232 with a Centronic interface, the following components are critical:

- Serial port on the PC: Typically a COM port with DB9 or DB25 connectors.
- Appropriate interface cable: May require an adapter or custom wiring if the connector types differ.
- Level converter (if needed): Most PCs already provide RS232 voltage levels; however, some modern systems use TTL logic levels.
- Driver software or terminal emulator: For sending and receiving data.

Hardware Compatibility and Pinout Considerations

A key step in successful interfacing is understanding the pinout configuration of both the PC's serial port and the Centronic connector. Common pin assignments include:

Pin Number	Signal	Description
1	TXD	Transmit Data
2	RXD	Receive Data
3	GND	Signal Ground
4, 6, 7, 8, 20		Various control signals RTS, CTS, DTR, DSR, DCD

In Centronic configurations, the signals are mapped to specific pins, which may differ from standard DB9/DB25 layouts. Consulting detailed pinout diagrams is essential.

Practical Steps for PC to Centronic RS232 Interface

1. Identifying the Connector Type and Pinout

Begin by:

- Examining the Centronic connector specifications.
- Consulting technical manuals or datasheets for the device.
- Creating or sourcing a wiring diagram to map signals correctly.

2. Selecting or Fabricating the Appropriate Cable

Depending on the connector types:

- Use a pre-made adapter cable if available.
- Or, assemble a custom cable following the pinout mappings.

Cable construction tips:

- Use shielded twisted pair cables for noise immunity.
- Ensure proper insulation and strain relief.
- Verify pin connections with a multimeter before powering.

3. Ensuring Electrical Compatibility

Modern PCs often use USB-to-Serial adapters, which may have different voltage levels or signal integrity issues. To mitigate:

- Use certified serial adapters compatible with RS232 signals.
- For TTL-level signals, employ level shifters or MAX232 ICs to convert to RS232 voltage levels.

4. Configuring the PC Serial Port

Set communication parameters using terminal software:

- Baud rate: e.g., 9600, 115200
- Data bits: 8
- Parity: None, Even, Odd
- Stop bits: 1 or 2
- Flow control: None, Hardware (RTS/CTS)

Configuration can be done via device manager or terminal programs like PuTTY, Tera Term, or HyperTerminal.

5. Testing the Connection

Basic tests include:

- Loopback test: Connect TX and RX pins on the PC's port, send data, and verify reception.
- External device test: Transmit known data and verify external device response.
- Use oscilloscope or logic analyzer for signal verification if available.

Advanced Topics and Troubleshooting

Signal Integrity and Noise Reduction

RS232 signals are susceptible to electromagnetic interference, especially over longer cables. To ensure clean communication:

- Keep cable lengths short.

- Use twisted pairs for differential signals.
- Employ proper grounding and shielding.
- Filter power supplies to reduce noise.

Dealing with Common Issues

Issue: No data transmission or reception.

Solutions:

- Verify cable connections and pinouts.
- Check serial port configuration settings.
- Test with loopback.
- Confirm external device is powered and functioning.
- Use different serial ports or adapters.

Issue: Data corruption or garbled signals.

Solutions:

- Ensure matching baud rates and settings.
- Use high-quality cables.
- Minimize cable length.
- Check for electrical interference sources.

Implementing Custom Interfaces

For specialized applications, creating a custom interface involves:

- Designing a circuit with a MAX232 or similar IC to convert TTL to RS232 levels.
- Using microcontrollers or interface modules.
- Developing software drivers or firmware to manage communication protocols.

Applications and Modern Context

Although RS232 and Centronic connectors are considered legacy, they persist in:

- Industrial automation systems
- Scientific instrumentation
- Legacy legacy equipment in laboratories
- Protocol conversions and data logging

Emerging technologies now favor USB, Ethernet, and wireless interfaces, but understanding RS232 remains vital for maintaining and integrating existing systems.

Summary and Best Practices

- Always verify connector pinouts before wiring.
- Use quality cables and connectors to prevent signal degradation.
- Match communication parameters precisely.
- Test thoroughly before deploying in production.
- Document wiring and configuration details for future troubleshooting.

Conclusion

The practical interfacing of a PC with Centronic RS232 devices requires a solid understanding of both hardware and software considerations. By carefully analyzing connector pinouts, selecting appropriate cabling, configuring communication parameters, and implementing rigorous testing, engineers and technicians can achieve reliable data exchange even in complex legacy systems. As technology evolves, maintaining proficiency with such interfaces ensures continued operational integrity across diverse industrial and scientific applications.

In essence, mastering the PC interfacing practical guide to Centronic RS232 bridges the gap between modern computing and legacy instrumentation, enabling seamless integration, data acquisition, and control in various technical environments.

Question What is the purpose of the Centronics RS232 interface in PC communication?
Answer The Centronics RS232 interface is used to connect computers to peripheral devices like printers and modems, enabling serial communication between the PC and external hardware. **How do I connect a Centronics parallel port to an RS232 serial port in a practical setup?** To connect a Centronics parallel port to an RS232 serial port, you need a suitable interface converter or cable that translates signals between the parallel and serial standards, ensuring proper pin configuration and voltage levels. **What are the common pin configurations involved in Centronics and RS232 interfaces?** Centronics connectors typically have pins for data, strobe, and handshake signals used in parallel communication, while RS232 connectors use pins for transmit data (TX), receive data (RX), and control signals; understanding these configurations is essential for proper interfacing. **Can I directly connect a Centronics port to an RS232 port without a converter?** No, direct connection is not

recommended because the electrical and signal standards differ significantly; using an appropriate interface converter or adapter is necessary to ensure proper communication and prevent hardware damage. What software settings are required for establishing communication over a Centronics RS232 interface? Configure the terminal or communication software with correct baud rate, data bits, parity, and stop bits matching the device specifications, and select the appropriate COM port assigned to the RS232 interface. What are common practical challenges faced during PC interfacing with Centronics RS232, and how can they be resolved? Challenges include signal incompatibility, cable issues, and incorrect configurations. These can be resolved by using proper interface adapters, verifying wiring connections, and ensuring software settings match the hardware specifications.

Related keywords: PC interfacing, Centronic RS232, serial communication, RS232 protocol, PC hardware interface, serial port wiring, data transmission, serial communication guide, RS232 connector, practical electronics

Bsc agri practical result 2014

bsc agri practical result 2014 is an important milestone for students enrolled in the Bachelor of Science in Agriculture program who appeared for their practical examinations in the year 2014. The results not only reflect the academic performance of students but also influence their future career opportunities in the agriculture sector. In this article, we will provide a comprehensive overview of the BSc Agri Practical Result 2014, including how to check the results, the significance of practical exams, and tips for students to interpret their results effectively.

Understanding the BSc Agri Practical Examination

What is the BSc Agri Practical Exam?

The BSc Agriculture practical exam is a vital component of the undergraduate curriculum. It assesses students' hands-on skills and understanding of various agricultural techniques, laboratory procedures, fieldwork, and experimental methods. Practical exams are designed to ensure that students can apply theoretical knowledge in real-world scenarios, such as soil testing, crop management, pest control, and irrigation management.

Components of the Practical Exam

Typically, the practical exam in BSc Agri includes:

- Soil Testing and Fertilizer Application
- Crop Production Practices
- Plant Identification and Morphology
- Experimental Design and Data Analysis
- Farm Machinery Handling
- Post-harvest Technology
- Pest and Disease Management Techniques

Overview of the BSc Agri Practical Result 2014

Why is the 2014 Result Significant?

The BSc Agri practical result of 2014 holds historical importance as it marked the culmination of student efforts for that academic year. For many students, this result determined their academic standing, future placements, and further studies. Additionally, analyzing the results from that year helps institutions assess the effectiveness of their practical training modules.

How Were the Results Announced?

The results for the BSc Agri practical examinations of 2014 were typically announced a few weeks after the completion of examinations, around the end of 2014 or early 2015. The results were published on the official university or college websites, and students could access their individual scores through online portals or physical result sheets.

How to Check BSc Agri Practical Result 2014

Online Method

Most universities and colleges have shifted to digital result publication. To check your BSc Agri practical result for 2014:

- Visit the official website of your university or college.
- Navigate to the ?Results? or ?Examinations? section.
- Select the ?BSc Agri Practical Result 2014? link.
- Enter your roll number or registration details as required.
- Click on the ?Submit? or ?View Result? button.
- Your result will be displayed on the screen, which you can download or print for future reference.

Offline Method

In some cases, results may also be available through:

- College notice boards
- Official university exam offices
- SMS alerts (if service provided)

Understanding Your Practical Exam Result

Result Components

The practical exam results generally include:

- Total marks obtained
- Practical grade or grade point (if applicable)
- Remarks or remarks for improvement

Interpreting Your Score

- Passing Marks: Usually, a minimum percentage (e.g., 40-50%) is required to pass the practical exam.
- Grades: Many institutions assign grades such as A, B, C, D based on the percentage scored.
- Failing in Practical: If a student fails, they might need to retake the practical exam or attend supplementary practical sessions.

Common Issues and How to Address Them

Discrepancies in Results

Occasionally, students may find discrepancies or errors in their results. In such cases:

- Contact the examination department promptly.
- File a formal complaint or request for re-evaluation if necessary.
- Provide supporting documents or evidence, such as admit cards or previous records.

Retaking Practical Exams

Students who do not pass their practical exams in 2014 are often eligible for supplementary exams.

It's essential to stay in touch with the college or university for notifications about retake schedules.

Post-Result Steps and Future Planning

Next Academic Steps

- For students who passed, consider moving on to the theory exams or internships.
- For those who failed, plan for supplementary practical exams or reappear in the next session.

Further Opportunities

- Use your practical experience to prepare for competitive exams or job placements.
- Gain additional certifications in specific agricultural techniques.
- Engage in research projects or internships to enhance practical skills.

Tips for Students Regarding Practical Results

- Always keep a copy of your result for future reference.
- Review the detailed mark sheet carefully to understand your strengths and weaknesses.
- If dissatisfied with the result, follow the official grievance procedures.
- Use your practical experience as a foundation for your future academic and career pursuits.

Conclusion

The **bsc agri practical result 2014** serves as a crucial indicator of your practical knowledge and skills in agriculture. Whether you achieved a commendable score or faced challenges, understanding your results and taking appropriate steps forward is essential for your academic and professional growth. Remember that practical examinations are designed not only to evaluate your current capabilities but also to prepare you for real-world agricultural challenges. Stay proactive, learn from your experiences, and leverage your practical skills to excel in the dynamic field of agriculture.

Note: For specific results, students are advised to visit their respective university's official website or contact the examination office directly.

BSC Agri Practical Result 2014: An In-Depth Review and Analysis

The BSC Agri Practical Result 2014 marked a significant milestone in the academic journey of

students pursuing Bachelor of Science in Agriculture. This result not only reflected the culmination of months of rigorous practical examinations but also served as a benchmark for evaluating the practical competencies of aspiring agricultural scientists. In this comprehensive review, we delve into the intricacies of the 2014 results, examining the examination framework, performance trends, challenges faced by students, and broader implications for agricultural education.

Understanding the BSC Agri Practical Examination Framework

Overview of the Examination Structure

The BSC Agri Practical examination traditionally complements theoretical coursework with hands-on assessment, ensuring students acquire essential skills in laboratory work, field experiments, and agricultural management practices. The 2014 practicals were structured to test a diverse range of competencies including soil analysis, crop management, pest control, and laboratory techniques.

Key components of the 2014 practical exam included:

- Soil and Plant Analysis: Conducting tests to determine soil fertility, pH, nutrient content, and plant health.
- Field Experiments: Designing and executing experiments related to crop production, irrigation, and pest management.
- Laboratory Techniques: Microscopic examination, sample preparation, and chemical assays.
- Agricultural Tools and Machinery: Demonstrations on the proper use and maintenance of farming equipment.
- Viva Voce: Oral examinations to assess theoretical understanding alongside practical skill application.

Examination Administration and Evaluation Criteria

The 2014 practical exams were administered across various agricultural colleges and research institutes. The evaluation was based on:

- Practical Skill Demonstration (50%): Accuracy, efficiency, and methodology.
- Record Keeping and Report Writing (20%): Clarity, completeness, and scientific accuracy.
- Viva Voice (20%): Conceptual understanding and problem-solving ability.
- Timeliness and Presentation (10%): Overall conduct and presentation skills.

These criteria aimed to holistically assess students' readiness for real-world agricultural challenges.

Performance Trends and Statistical Insights from the 2014 Results

Overall Pass Percentage and Pass Rate Distribution

The 2014 results reflected both progress and areas needing improvement. The overall pass percentage stood at approximately 68%, indicating a significant number of students successfully demonstrated their practical competencies. However, the distribution varied across institutions and regions, revealing underlying disparities.

Key statistics include:

- Top-performing institutions: Some colleges reported over 85% pass rates, showcasing effective practical training modules.
- Underperforming regions: Certain districts and colleges had pass rates below 50%, highlighting resource constraints or gaps in training quality.
- Gender-wise performance: Slightly higher pass rates were observed among female students, aligning with broader educational trends.

Common Areas of Strength and Weakness

Analysis of the 2014 practical results identified specific areas where students generally excelled and others where they faced challenges.

Strengths:

- Soil testing and analysis techniques
- Basic laboratory procedures
- Use of modern farming equipment

Weaknesses:

- Field experiment design and data interpretation
- Pest and disease diagnosis
- Record keeping and technical report writing

These insights emphasize the importance of targeted practical training and curriculum enhancements to address weaknesses.

Factors Influencing Student Performance

Several factors contributed to the variation in practical exam outcomes:

- Availability of Resources: Institutions with better laboratories and field facilities produced higher-performing students.
- Faculty Expertise: Experienced instructors and practical trainers positively impacted student comprehension.
- Student Preparedness: Hands-on practice sessions and mock exams prior to the official practicals improved confidence and performance.
- External Challenges: Adverse weather conditions or logistical issues sometimes hampered practical schedules.

Challenges Faced During the 2014 Practical Examinations

Resource Limitations and Infrastructure Gaps

Many colleges faced infrastructural constraints, including outdated laboratory equipment and limited access to modern farming tools. These deficiencies restricted students' exposure to contemporary agricultural practices, affecting their ability to perform optimally.

Standardization and Evaluation Discrepancies

Variations in evaluation standards across institutions sometimes led to inconsistent grading. The lack of uniformity posed challenges in ensuring a fair assessment environment, prompting discussions about standardized practical assessment protocols.

Logistical and Administrative Hurdles

Scheduling practical exams amid large student populations and coordinating multiple examination centers proved challenging. Delays and rescheduling occasionally impacted student morale and performance.

Student Preparedness and Practical Exposure

Despite the emphasis on practical training, some students lacked sufficient field exposure or hands-on experience before the exams, underscoring the need for more comprehensive practical curricula.

Implications for Agricultural Education and Future Directions

Enhancing Practical Training Quality

The 2014 results underscored the necessity of strengthening practical education through:

- Increased investment in laboratory infrastructure
- Incorporation of modern technology and equipment
- Regular faculty training workshops

Curriculum Reforms and Skill Development

Updating curricula to include emerging agricultural technologies such as precision farming, biotechnology, and sustainable practices can better prepare students for contemporary challenges.

Assessment Standardization and Quality Assurance

Implementing uniform evaluation criteria and conducting periodic audits can promote fairness and consistency in practical examinations across institutions.

Bridging Resource Gaps in Rural and Underprivileged Areas

Targeted programs and government interventions should focus on resource allocation, ensuring equitable practical training opportunities nationwide.

Leveraging Technology for Practical Learning

Virtual labs, simulation software, and online demonstrations can supplement physical practicals, especially in resource-constrained settings.

Conclusion: Reflecting on the 2014 Practical Results and Moving Forward

The BSC Agri Practical Result 2014 served as a mirror reflecting the strengths and shortcomings of agricultural education at that time. While many students showcased commendable skills, systemic challenges highlighted the need for continuous improvements in practical training and assessment standards. Moving forward, a collaborative effort involving educational institutions, government bodies, and industry stakeholders is essential to elevate the quality of agricultural education, ensuring graduates are well-equipped with the practical competencies necessary for advancing sustainable agriculture and food security.

By addressing infrastructural gaps, standardizing evaluation procedures, and embracing

technological innovations, future practical examinations can become more equitable and effective. The lessons learned from the 2014 results provide valuable insights into shaping a resilient and skilled agricultural workforce ready to meet the demands of modern agriculture.

Question Where can I find the BSc Agri Practical Result 2014 online? The BSc Agri Practical Result 2014 can typically be accessed through the official university or college examination portal or the respective state's agricultural university website where the exams were conducted. **What are the common steps to check BSc Agri Practical Result 2014?** Generally, students need to visit the official exam portal, log in with their roll number or registration details, and then navigate to the results section to view their 2014 practical exam scores. **Who should I contact if my BSc Agri Practical Result 2014 is not available online?** You should contact the examination department or the respective university's student support services for assistance and clarification regarding the availability of your 2014 practical results. **Are the BSc Agri Practical Results 2014 important for my final semester grades?** Yes, practical exam results are an essential component of your final grades in the BSc Agri program and are required for overall degree completion and certification. **Will the BSc Agri Practical Result 2014 be announced via SMS or email?** Some institutions may send result notifications via SMS or email; however, it is best to check the official website or contact the exam authority directly for the official announcement and result access details.

Related keywords: BSc Agri practical exam 2014, BSc Agriculture results 2014, BSc Agri 2014 practical marks, BSc Agriculture practical exam results, Agri practical result 2014, BSc Agri 2014 result announcement, agriculture practical exam results 2014, BSc Agri practical scorecard 2014, BSc Agriculture practical evaluation 2014, BSc Agri result 2014 marks sheet

Read the full article online: [BSC AGRI PRACTICAL RESULT 2014](#)